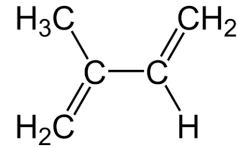


Rubber-Like



Recommended Print parameters

ex. 5 mw/cm² / Layers: 0.1 mm / 2.4s

ex. LCD Monochrome / Print Thickness : 0.05 mm / Light-off Delay: 1s/4s

Anycubic MONO X (Light PWM 90%) – Exposure time: bottom x6 / 25s – nominal 2s

Phrozen Sonic Mighty 4K/8K – Exposure time: bottom x6 / 30s – nominal 3s

Recommended Post-cure:

Isopropyl alcohol

> 30 min. In UV light

TECHNICAL DATA SHEET		
	Cure >30 min.	Standards
Color	Black	
Wavelength (nm)	395-405	
Viscosity (@25°C MPa·s)	550 (+/- 15)	
Density (g/cm ³)	1.10	
Tensile strength (MPa)	13	ASTDM D638
Tensile modulus (MPa)	65	ASTDM D638
Strain at break (%)	110	ASTDM D638
Hardness (Shore A)	90	/
Heat Deflection Temp. (°C)	50	ASTDM D638



SAFETY – WARNING

H302.Harmful if swallowed – H315.Causes skin irritation – H317.May cause an allergic skin reaction – H319.Causes serious eye irritation – H411.Toxic to aquatic life with long lasting effects – P261.Avoid breathing dust/fume/gas/mist/vapours/spray – P264. Wash arms, hands and face thoroughly after handling – P272.Contaminated work clothing should not be allowed out of the workplace – P273.Avoid release to the environment – P280.Wear protective gloves/protective clothing/eye protection/face protection – P305&P351&P338 IF IN EYE: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing – P302&352 IF ON SKIN: Wash with soap and water – P310.Immediately call a POISON CENTER or doctor/physician P501.Dispose of contents and container in accordance with all local, regional, national and International regulations